



**AMAZONE**



## **Orientation Aid for the Start of the Season Precea – trailed models**

# Contents

1. General information
2. Preparing the implement
3. Calibration of the fertiliser metering
4. Adjusting the application rate for seed
5. Implement settings
6. Adjusting the scraper
7. Start screen of the implement software (ISOBUS)
8. Work menu of the implement software (ISOBUS)
9. Software: Settings menu (ISOBUS)
10. Preparation for the Task Controller in the implement software (ISOBUS)

# 1. General information

- Use of this document requires that the **operating manuals** for the implement and the software have been **read** and **understood**. The corresponding documents are listed on the right side.
- For this reason, it is necessary to refer to the operating manual for additional information. The **operating manual must always be available** when working with the orientation aid for the start of the season.
- The Orientation Aid for the Start of the Season - Precea 9/12000-TCC document serves as a guideline for the user to check the implement for the new season and to put it back into operation. This document is based on Precea implements with software version **NW356-E.022** and is also only valid for this version.

Designation	Operating manual
Precea ISOBUS software	MG7486
Precea 6000-TCC	MG7635
Precea 9/12000-TCC	MG7506

## 2. Preparing the implement

**Coupling the implement:** establish all connections between the implement and the tractor, such as ISOBUS, lighting, and hydraulic system. Then the jack must be moved into transport position manually or hydraulically, depending on the equipment.

**Aligning the implement:** for precise seed placement, the running gear frame as well as the two implement sections must be aligned horizontally.

**Aligning the frame:** to align the frame, there is a small spirit level on the left side of the main frame and in front of the running gear wheel that serves as an aid. With the ball hitch coupling and the drawbar eye, the frame is aligned via the mounting position. It may need to be adjusted by repositioning the bolts on the adapter plate. With the lower link hitch, the frame is aligned with the tractor lift linkage.



## 2. Preparing the implement

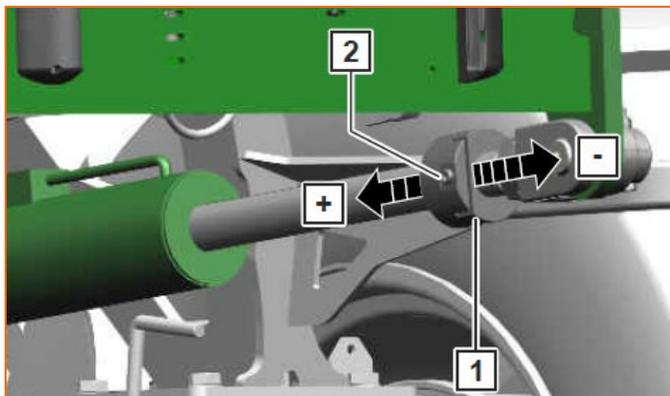
**Aligning the sections:** this requires that the frame is aligned horizontally. The sections are moved into working position on the field, and the coulters are pulled through the soil for a few metres. In this state, the section profile tube should also be aligned horizontally. The catch rollers should also be difficult to turn by hand (4). If this is not the case, the stops on the two lifting cylinders must be adjusted.

- On the Precea 6000-TCC, the stops are turned via a thread.
- On the Precea 9/12000-TCC, the stops are adjusted by adding or removing spacer elements.

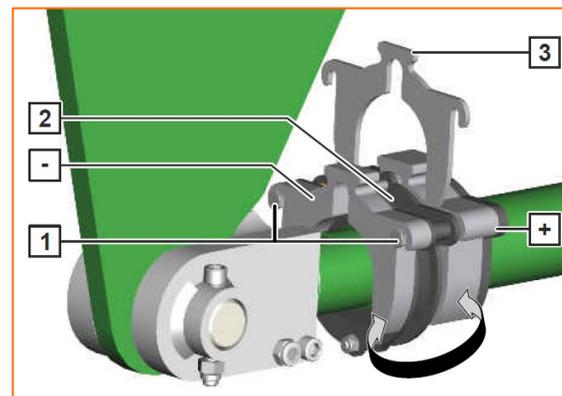
**The adjustment procedures can be found in the respective operating manuals.**



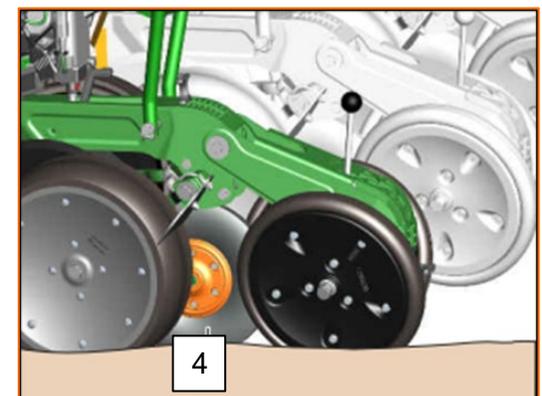
Adjusting the stops via a thread – Precea 6000-TCC



Spacer elements - Precea 9/12000-TCC



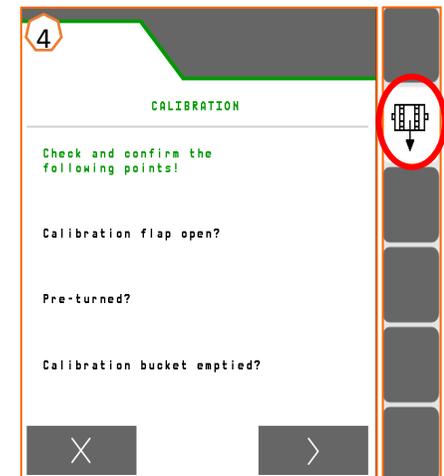
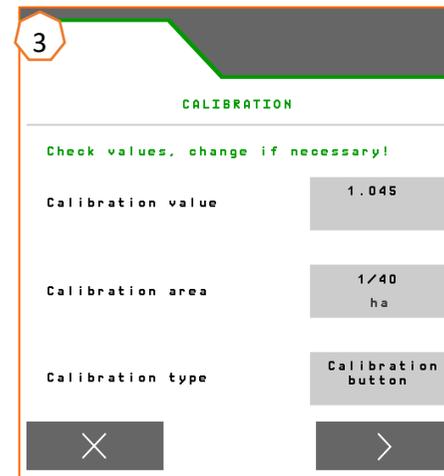
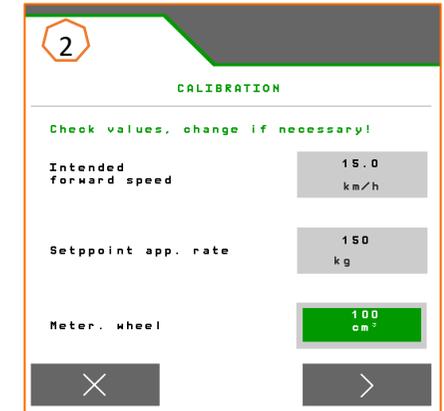
Catch roller in correct working position



### 3. Calibration of the fertiliser metering

**General:** use suitable metering cores. Slide a calibration bag under each metering unit. To start the calibration on the control terminal, refer to the ISOBUS software operating manual in the "Calibration menu".

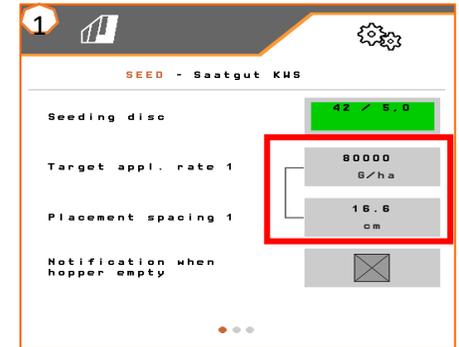
**Calibration procedure:** prepare the procedure via the software, **Field menu > Calibration > Fertiliser (1)**, check the values and change if necessary (2, 3), pre-metering (4). Calibrate with the calibration button or TwinTerminal (5). Weigh the quantity and enter the value on the terminal.



## 4. Adjusting the application rate for seed

### Software settings:

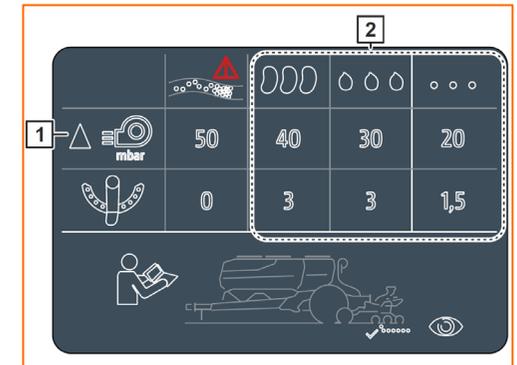
**Settings menu > Products > Seed (1)** . Here, the target spread rate 1 and the placement spacing 1 can be set. For the calculation, the corresponding singling disc must be selected. Entry of the target spread rate 2 is only required if you want to set different spread on different rows, e.g. for seed propagation. For the CSS system, the pressure difference and the automatic function can be selected here.



### Implement settings on the seed emitting unit:

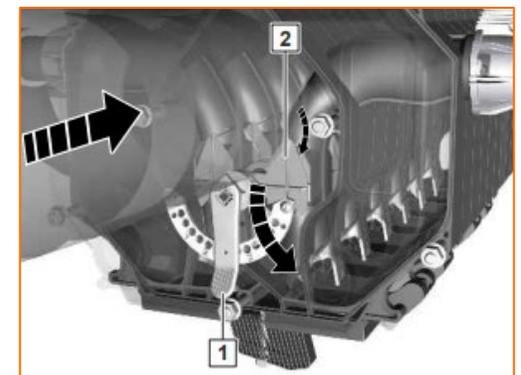
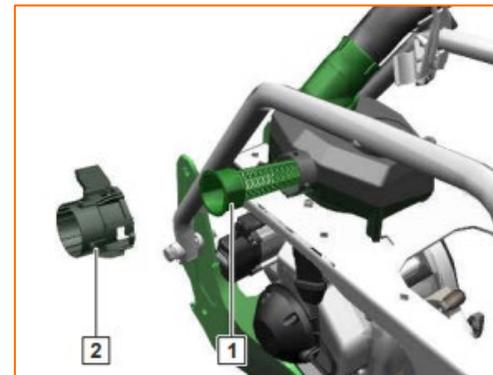
The position of the control flap adjusts the air quantity that is provided to convey the seed. Depending on the seed type (2), read the desired control flap position (1) from the sticker. The control flap position and the differential pressure are reference values.

**Note:** if too much or too little seed is conveyed to the singling unit, adjust the setting.



### Implement settings on the seed receiving unit:

Depending on the crop size, the orange sieve (small mesh) or the green sieve (large mesh) is installed on the seed receiving unit.



## 5. Implement settings

The table is used to set the grain singling according to the seed. The sliding shutter positions and fan pressures are reference values. Check the grain placement after driving a short distance.

Seed		Seed singling unit							PreTeC mulch seeding coulter			Central Seed Supply system		
Type	Thousand grain weight	Bore holes	Hole Ø	Farbe	Sliding shutter	Air pressure,	Filling block	Opto-sensor diameter	Feed channel diameter	Furrow former diameter	Seed press roller	Control flap	Differential pressure	Sieve
Rapeseed	> 4.5 g	120	1 mm	Light grey	B/C	35 mbar ± 5 mbar	Orange	16 mm	16 mm	12 mm	20 mm	1.5	20 mbar	Orange
	4.5 g Up to 7 g	120	1.3 mm	Anthracite grey	B/C			16 mm	16 mm	12 mm	20 mm	1.5	20 mbar	Orange
	> 7 g	120	1.6 mm	Black	B/C			16 mm	16 mm	12 mm	20 mm	1.5	20 mbar	Orange
Sorghum	25 g Up to 45 g	80	2.5 mm	Bordeaux red	B/C	35 mbar ± 5 mbar	Orange	16 mm	16 mm	16 mm	16 mm	/		Orange
Soybean	<ul style="list-style-type: none"> <li>Silver-grey singling disc: maximum working speed 8 km/h.</li> <li>Violet singling disc: maximum working speed 12 km/h. There can be deviations in the distribution along the row.</li> <li>45 cm or 50 cm row spacing with max. 50 grains/m<sup>2</sup>.</li> <li>Depending on the seed, the actual application rate can deviate strongly from the target rate.</li> </ul>													
	120 g Up to 265 g	80	4 mm	Silver grey	D/E	45 mbar ± 5 mbar	Green	16 mm	16 mm	16 mm	16 mm	4	40 mbar	Green
120 g Up to 265 g	120	4 mm	Purple	D/E	20 mm			20 mm to 16 mm	16 mm	16 mm	4	40 mbar	Green	
Field bean		55	6 mm	Red	D/E	45 mbar ± 5 mbar	Green	20 mm	20 mm	16 mm	16 mm	4	40 mbar	Green

## 5. Implement settings

Seed		Seed singling unit						PreTeC mulch seeding coulter				Central Seed Supply system		
Type	Thousand grain weight	Bore holes	Hole Ø	Farbe	Sliding shutter	Air pressure,	Filling block	Opto-sensor diameter	Feed channel diameter	Furrow former diameter	Seed press roller	Control flap	Differential pressure	Sieve
Maize	> 220 g	42	4.5 mm	Beige	E/F/G	45 mbar ± 5 mbar	Green	16 mm	16 mm	16 mm	16 mm	3	30 mbar	Green
	200 g Up to 300 g	42	5 mm	Green	E/F/G			16 mm	16 mm	16 mm	16 mm	3	30 mbar	Green
	> 300 g	42	5.5 mm	Purple	E/F/G			16 mm	16 mm	16 mm	16 mm	3	30 mbar	Green
Sugar beet		34	2.2 mm	Blue	B/C	35 mbar ± 5 mbar	Orange	16 mm	16 mm	12 mm	20 mm	/	/	Orange
Sunflower	For seeds larger than 15 mm: an opto-sensor, feed channel and furrow former with a diameter of 20 mm are required.													
	70 g Up to 85 g	34	3 mm	Orange	E/F/G	35 mbar ± 5 mbar	Green	16 mm	16 mm	16 mm	16 mm	/	/	Green
	85 g Up to 95 g	34	3.5 mm	Brown	E/F/G			16 mm	16 mm	16 mm	16 mm	/	/	Green
	< 95 g	34	4 mm	Pink	E/F/G			16 mm	16 mm	16 mm	16 mm	/	/	Green
Squash		10	4 mm	Opal green	F/G	45 mbar ± 5 mbar *	Green	20 mm	20 mm	20 mm	16 mm	/	/	Green

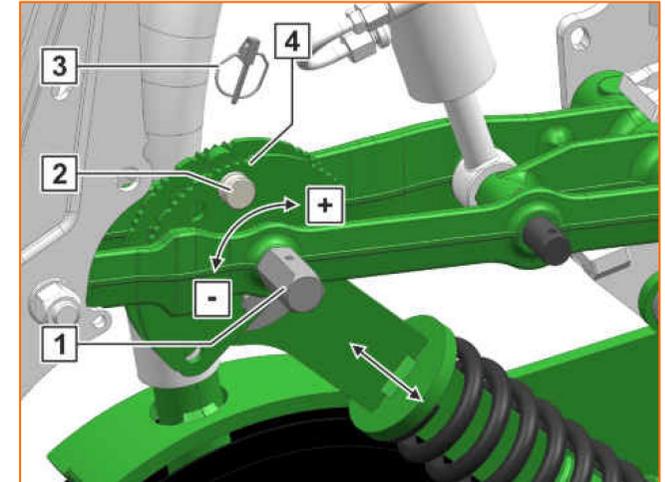
\* For seeds with a low volume weight, an air pressure of 35 +/-5 mbar can be sufficient

## 5. Implement settings

### Adjusting the placement depth on the coupled fertiliser couler

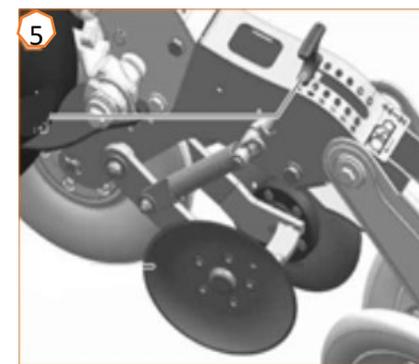
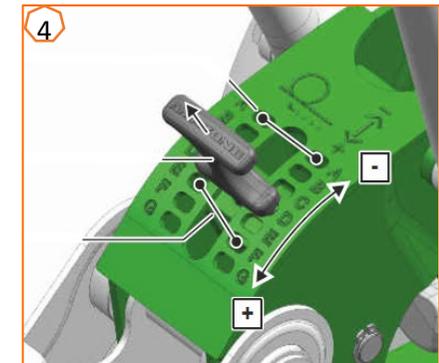
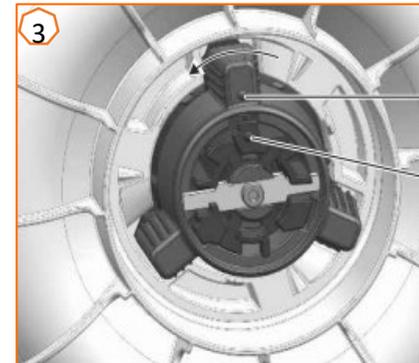
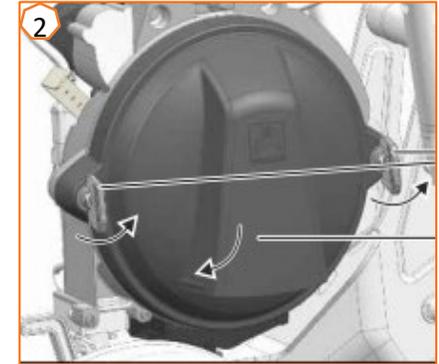
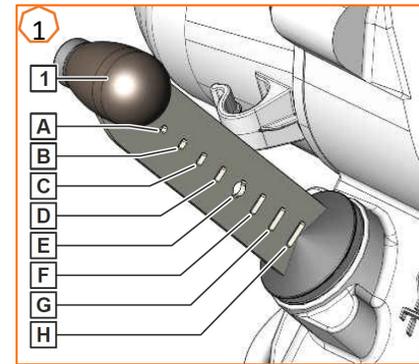
The depth of the fertiliser couler is coupled with the depth of the seeding couler. When the depth of the seeding couler is adjusted, the depth of the fertiliser couler is also automatically adjusted. The depth can be adjusted at 5 levels. Insert the pin in the desired position.

1. Raise the implement.
2. Secure the tractor and implement.
3. Remove the linch pin 3.
4. Remove the pin 2.  
The notches 4 between 1 and 5 serve as orientation.
5. To adjust the fertiliser placement depth, turn the adjustment shaft 1 to the desired position.
6. Install the pin.
7. Install the linch pin.
8. Make the same adjustment for all fertiliser coulers.



## 5. Implement settings

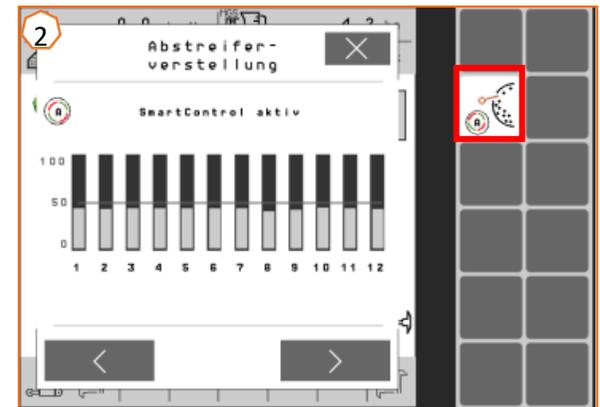
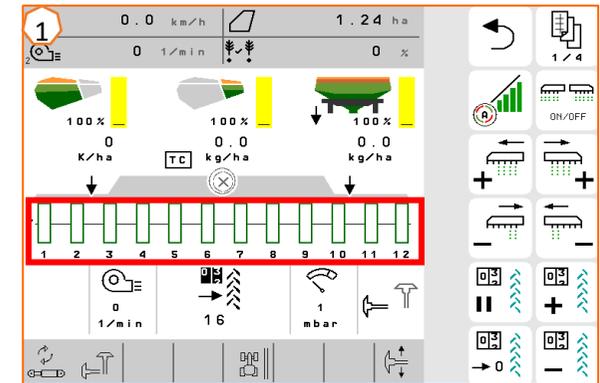
- **(1) Sliding shutter:** set according to the seed type, see table on pages 8-10. Only open far enough so that there is enough seed in front of the singling disc but the seed chamber is not overfilled.
- **(2) Singling disc:** for the different seed types, there are suitable singling discs with the corresponding number of holes and hole diameter, see "Installing the singling disc" in the operating manual. To replace the disc, remove the cover **(2)** and release the lock **(3)**. For every disc, there is a suitable ejector wheel that also needs to be changed.
- **(4) Seed placement depth:** adjust using the setting lever. Half-steps are possible by setting the lever at an incline. The seed placement depth depends on the soil type, coulter pressure and working speed, amongst other things, and can only be determined during field operation.
- **(5) Disc closer (optional):** adjust the disc closers using the setting lever. In Position A, the disc closer is deactivated.
- **(6) V press rollers:** the roller closes the seed furrow. The pitch, spacing and pressure can be adjusted. In addition, the rollers can be arranged offset to one another.



## 6. Adjusting the scraper

**Adjust the scraper:** reduce the value if there are gaps. Increase the value if there are doubles.

- Automatic scraper function (SmartControl): this function is activated per default and regulates the scrapers automatically, depending on whether the opto-sensor is detecting gaps or doubles. To deactivate SmartControl, click on the bar graph for the singling accuracy (1) and then on the button (2).
- Adjusting the scraper manually: to adjust the scraper manually, the SmartControl function must be deactivated. Click on the bar graph for the singling accuracy (2). Use the "plus and minus" buttons to adjust all of the scrapers together (3). If you scroll further in the display, each scraper can be adjusted individually.

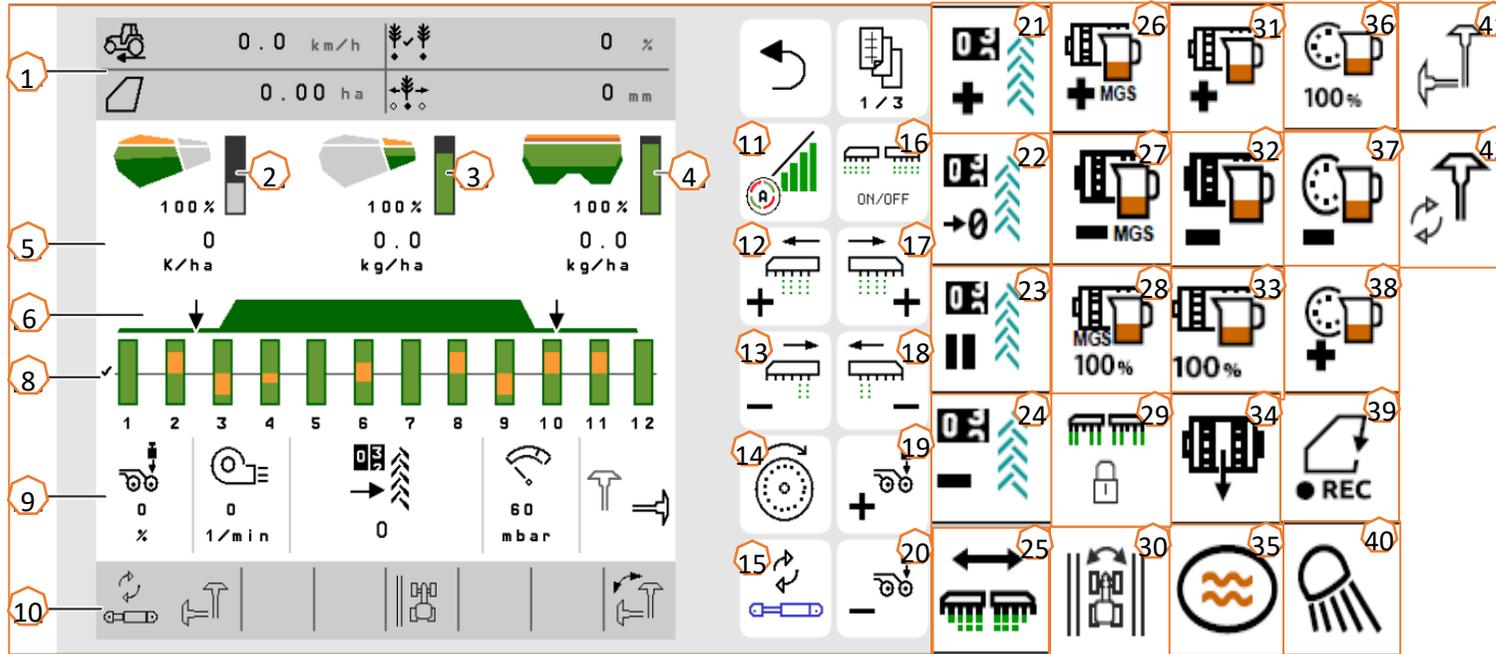


## 7. Start screen of the implement software (ISOBUS)

- The implement software is divided into the Field menu (1) and the menu for the settings (2).
- By clicking one of the buttons circled in red in the image, you can switch between the menus.
- From the Field menu, you can switch to the submenus Work, Calibration, Documentation, Filling, and Emptying.
- From the **Setting menu**, you can switch to the submenus Implement, Profile, Products, and Info.



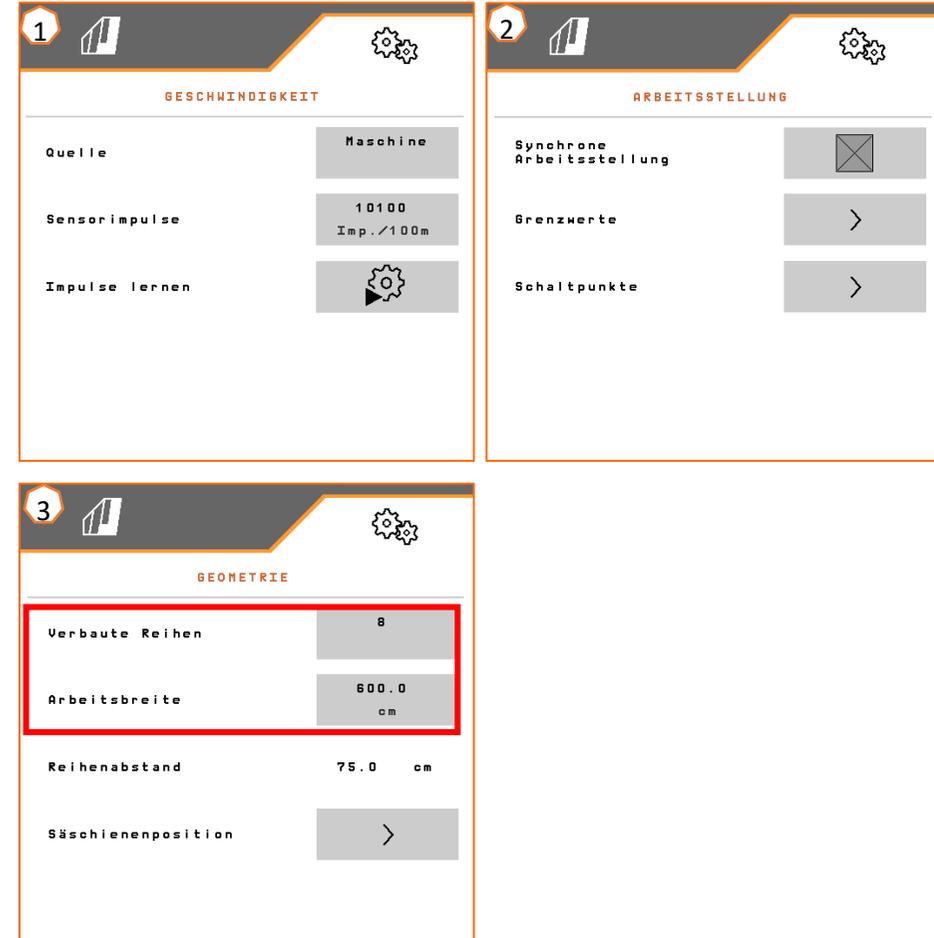
## 8. Work menu of the implement software (ISOBUS)



- |  |  |  |
|--|--|--|
| (1) Multi-function display (freely configurable)       | (15) Change pre-selected hydraulic function                          | (29) Block rows                                      |
| (2) Seed fill level indicator                          | (16) Switch all part-width sections and the metering unit on and off | (30) Switch over field edge for tramline calculation |
| (3) Micropellet fill level indicator                   | (17) Switch on part-width sections to the right                      | (31) Increase fertiliser application rate            |
| (4) Fertiliser fill level indicator                    | (18) Switch off part-width sections to the left                      | (32) Reduce fertiliser application rate              |
| (5) Application rates                                  | (19) Increase the coulter pressure                                   | (33) Set fertiliser application rate to setpoint     |
| (6) Status of the working position and Section Control | (20) Reduce the coulter pressure                                     | (34) Pre-meter fertiliser                            |
| (8) Bar graphs for the seeding coulter                 | (21) Advance the tramline counter by 1                               | (35) Water hole                                      |
| (9) Implement data                                     | (22) Set the tramline counter to zero                                | (36) Set seed application rate to setpoint           |
| (10) Status bar  | (23) Pause and start the tramline counter                            | (37) Reduce seed application rate                    |
| (11) Section Control on/off                            | (24) Reduce the tramline counter by 1                                | (38) Increase seed application rate                  |
| (12) Switch on part-width section to the left          | (25) Switch on all part-width sections                               | (39) Start GPS recording                             |
| (13) Switch off part-width sections to the right       | (26) Increase micropellet application rate                           | (40) Switch work lights on and off                   |
| (14) Fill the singling disc                            | (27) Reduce micropellet application rate                             | (41) Pre-select left/right track marker              |
|  | (28) Set micropellet application rate to setpoint                    | (42) Change track marker function                    |

## 9. Software: Settings menu (ISOBUS)

- **(1) Speed signal source / teach-in pulses per 100 m:** Settings menu > Implement > Speed > Teach-in pulses / source. Here, the source for the speed signal can be selected and the pulses per 100 m can be calibrated. With an electrical drive, the number of pulses is approx. 10000.
- **(2) Source / teach-in working position:** Setting menu > Implement > Working position > Teach-in switch points. Here, the source for the "working position" signal can be selected and the switch points for "metering on" and "metering off" can be taught-in. The limit value must be taught in before teaching in the switch points.
- **(3) Number of rows on the terminal:** Settings menu > Implement > Geometry. Here, check and enter the actual number of rows and the working width to calculate the worked area and grain spacing.



The image displays three screenshots of the ISOBUS settings menu, numbered 1, 2, and 3.

**Screenshot 1: GESCHWINDIGKEIT (Speed)**

Quelle	Maschine
Sensorimpulse	10100 Imp./100m
Impulse lernen	

**Screenshot 2: ARBEITSSTELLUNG (Working position)**

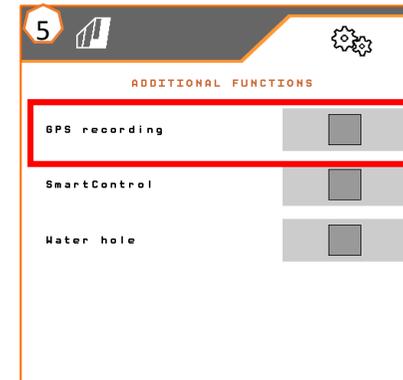
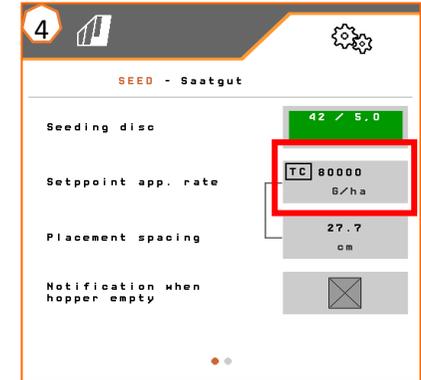
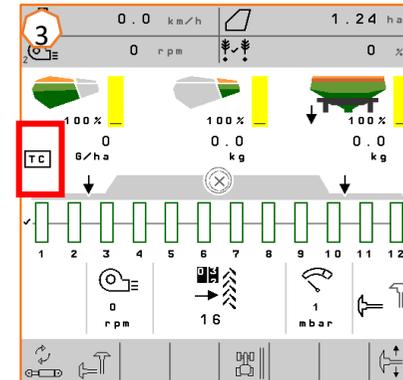
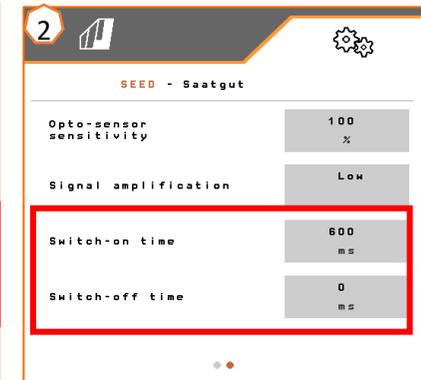
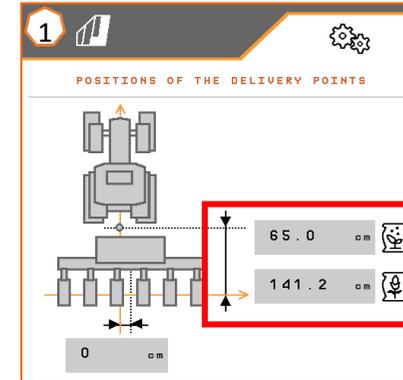
Synchrone Arbeitsstellung	
Grenzwerte	>
Schaltpunkte	>

**Screenshot 3: GEOMETRIE (Geometry)**

Verbaute Reihen	8
Arbeitsbreite	600.0 cm
Reihenabstand	75.0 cm
Säschienenposition	>

# 10. Preparation for the Task Controller in the implement software (ISOBUS)

- **Terminal:** the functions of the Task Controllers are controlled through the terminal. The terminal must be prepared accordingly. You can find more information in the operating manual for the respective terminal.
- **(1) Geometry:** Settings menu > Implement > Geometry Here, the implement geometry can be checked and adjusted. The implement logs onto the Task Controller with this geometry. If Multi Boom is activated in the implement software, the implement distinguishes between the placement points for fertiliser and for seed.
- **(2) Switch-on and -off time:** Settings menu > Products > Seed/Fertiliser The switch-on and -off time defines the delay between the command from the terminal to switch the part-width sections on or off until the seed/fertiliser actually reaches the coulter. Incorrect settings can cause overlaps or gaps.
- **(3,4) Application maps / jobs:** the "TC" icon in the Work menu and Product menu indicates that the implement is receiving the target spread rates from the Task Controller and is therefore receiving an application map or job.
- **(5) GPS recording:** Settings menu > Implement > Additional functions With the GPS recording, the spreading can be simulated for the connected control terminal without actually spreading seed. The control terminal marks the driven area as the worked area. The worked area can be used to create a field boundary.



## SmartLearning app

The AMAZONE SmartLearning app offers video training courses for the operation of Amazone implements. The video training courses can be downloaded onto your smartphone if necessary, and are therefore available offline. Simply select the desired implement for which you want to watch a video training course.



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